

CONVERSION OF Rh(III) SPECIES ON Rh-Y ZEOLITE DURING  
EXPOSURE TO CARBON MONOXIDE REVEALED BY TPD TECHNIQUE

Nobuo TAKAHASHI,\* Akihiko MIJIN, Mitomu MIYAUCHI, and Akira SATO  
Department of Industrial Chemistry, Kitami Institute of Technology,  
165 Koencho, Kitami, Hokkaido 090

On the exposure of fresh Rh-Y zeolite to CO, the formation of the rhodium species responsible for the TPD peak of CO at 473-500 K, which was followed by the conversion into the second type rhodium species responsible for the peak at 563-583 K, was observed.

The oxidation state of the rhodium species on the fresh Rh-Y zeolite has been found to be trivalent.<sup>1-5)</sup> It has been suggested that the Rh(I)(CO)<sub>2</sub> species are formed by the reaction of the Rh(III) species with CO.<sup>1,5)</sup> However, further details on the conversion of Rh(III) species during the exposure to CO have not been clarified. In the present study, on the Rh-Y zeolite exposed to CO, two clearly distinct states of adsorbed CO have been observed by a temperature programmed desorption technique (TPD).

Rh-Y zeolites were prepared from Na-Y zeolite and an aqueous solution of rhodium trichloride trihydrate by stirring the mixture at 353 K for 12 h. After the solid was dried at 393 K overnight, it was pressed, crushed, and then sieved to 20-42 mesh size. The apparatus used was a conventional flow-type reactor. The catalyst (1.0 g), which was placed in the reactor (Pyrex glass tube, 10 mm i.d.), was heated to a desired temperature at the rate of 2 K/min in a He-CO stream (total flow rate = 50 cm<sup>3</sup>(STP)/min), and kept at the temperature usually for 5 h, and then cooled to room temperature in a helium stream. The catalyst was then heated at the constant rate of 2 K/min in the helium stream (30 cm<sup>3</sup>(STP)/min) up to 723 K. The effluent gas sampled by a syringe was analyzed by gas chromatography to determine the concentration of CO and CO<sub>2</sub> desorbed from the catalyst.

Typical TPD spectra of CO and CO<sub>2</sub> obtained from the fresh Rh-Y zeolite (2.0 wt%) exposed to CO at 393 K are shown in Fig.1. The spectrum clearly showed two peaks; the maxima for the first peak (denoted by A<sub>1</sub>) and for the second peak (denoted by A<sub>2</sub>) were at 500 K and 573 K, respectively. On a control TPD run on the Na-Y zeolite exposed to CO at 393 K, no appreciable desorption of CO and CO<sub>2</sub> was observed. The agreement in the peak positions of CO<sub>2</sub> with those of CO in the temperature region below 593 K indicates that the formation of CO<sub>2</sub> in this region is due to the secondary reaction of the desorbed CO.

Further TPD results are summarized in Table 1. The majority of the rhodium species formed by the exposure to CO at 353 K corresponds to the species for the peak A<sub>1</sub> (the peak position was at 473 K). On the Rh-Y zeolite with the adsorption at 433 K, however, the peak A<sub>2</sub> was predominant. A longer duration for the

exposure resulted in a higher ratio of  $A_2/A_1$ . And then, the ratio of  $A_2/A_1$  in run 2 with the adsorption at the CO concentration of 30% is lower than that in run 5 at the CO concentration of 10%. The amounts of  $(CO+CO_2)$  were found to be almost the same in the desorption runs on the Rh-Y zeolite (2.0 wt%). This suggests that the rhodium species responsible for  $A_2$  are formed by the conversion of the rhodium species responsible for  $A_1$ . This conversion was accelerated at a higher temperature, while a higher CO pressure retarded it.

As shown in Table 1, the Rh-Y zeolite with lower rhodium content showed the higher ratio in  $A_2/A_1$  under the same adsorption conditions. The values for the ratio of  $(CO+CO_2)$  against the number of rhodium atoms were found in the range of 2.0 - 2.4, suggesting that about two molecules of CO are adsorbed on each rhodium atom in both types of rhodium species for  $A_1$  and  $A_2$ . The reduction of Rh(III) into Rh(I)(CO)<sub>2</sub> by the reaction with CO is accompanied with the formation of CO<sub>2</sub>.<sup>1)</sup> During the exposure of the Rh-Y zeolite to CO at 353 K, consumption of CO completed within 3 h. And the formation of CO<sub>2</sub> also completed within 3 h. Therefore, both of the rhodium species for  $A_1$  and  $A_2$  are thought to be Rh(I)(CO)<sub>2</sub>(L) species, while the ligand, L, in  $A_1$  is different from that in  $A_2$ .

Table 1. Effects of adsorption conditions on the TPD of CO from the Rh-Y zeolite

Run No.	Rhodium content wt%	Adsorption conditions			Desorbed amounts/ $10^{-6} \text{ mol g}^{-1}$						$(CO+CO_2)/Rh$
		CO %	Temp K	Duration h	CO				CO <sub>2</sub>	CO+CO <sub>2</sub>	
					A <sub>1</sub>	A <sub>2</sub>	total	A <sub>2</sub> /A <sub>1</sub>			
1	2.0	30	353	5	242	37	279	0.15	150	429	2.2
2	2.0	30	393	5	268	70	338	0.26	106	444	2.3
3	2.0	30	433	5	44	277	321	6.30	112	433	2.2
4	2.0	30	393	10	230	119	349	0.52	120	469	2.4
5	2.0	10	393	5	109	157	266	1.44	126	392	2.0
6	0.7	30	393	5	11	83	94	7.55	66	160	2.4
7	1.0	30	393	5	54	81	135	1.50	92	227	2.3

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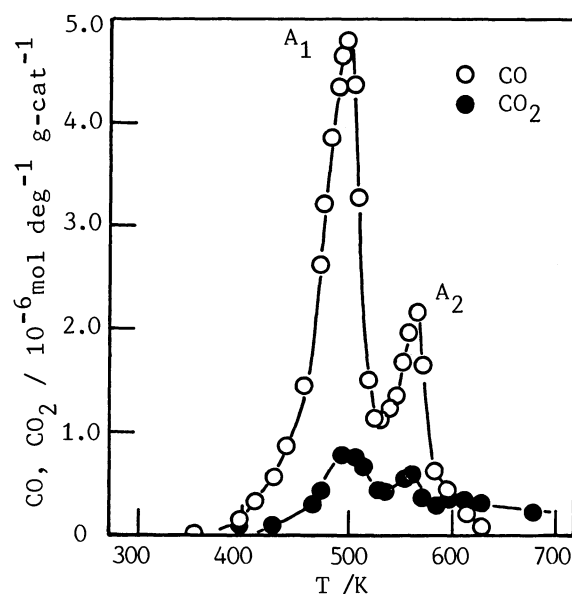


Fig. 1. TPD spectra of CO and CO<sub>2</sub> on run 2 in Table 1. (The peaks A<sub>1</sub> and A<sub>2</sub> were observed at 473-500 K and 563-583 K, respectively, in other TPD runs.)

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